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# Thermowells

A thermowell is an important component of any temperature measurement point. It is used to separate the process from the surrounding area, thus protecting the environment and operating personnel and keeps aggressive media, high pressures and flow rates from the temperature sensor itself and thereby enables the thermometer to be exchanged during operation.

STTW-02

## **FEATURES**

- Thermowell with threaded flange can be manufactured from solid bar, threaded or welded construction
- Used by the following industries; Petrochemical industry, on/offshore, Plant construction, Chemical industry
- Thermowells are available for a wide variety of applications and there are a large number of variants, based on thermowell designs or materials. When specifying a thermowell, the type of process connection and method of manufacture need to be considered;
  - Solid-machined thermowells are manufactured from one piece of bar stock material with no joins
  - Threaded Thermowells are a flange and screwed in tip, with fillet welds to prevent thread disengagement
  - Welded thermowells are a flange and tip joined by a full penetration weld
- All thermowells are designed in accordance with wake frequency calculations (ASME PTC 19.3 TW-2016) submitted with quotation

#### **ORDERING INFORMATION**

ТУРЕ	<b>S</b> = Solid Bar <b>W</b> = Welded	<b>T</b> = Threaded	
FLANGE SIZE	<b>10</b> = 1" <b>15</b> = 1.5" <b>20</b> = 2"	<b>25</b> = 2.5"	
FLANGE FACE	<b>RF</b> = Raised Face <b>RJ</b> = Ring T	ype Joint	
PRESSURE CLASS	150, 300, 600 ,1500 & 2500 AN	ISI	
MATERIAL (others upon request)	<b>304</b> = 304 St. Steel	<b>M</b> = Monel	<b>SD</b> = Super Duplex
	<b>316</b> = 316 St. Steel	I = Incone	H = Hastelloy
INSTRUMENT CONNECTION	<b>N</b> = 1/2" NPT <b>G</b> = 1/2" G		
BORE	<b>6</b> = Ø6.6mm <b>8</b> = Ø8.5mm		
INSERTION LENGTH	Customer to specify (in inches)	)	
ASSEMBLY WITH THERMOMETER	<b>T</b> = With thermometer; without	t thermometer left blank	
COATING OPTIONS	Request details on available co	pating applications	

#### WORKED EXAMPLES

STTW-S-10-RF-150-316-N-6-4-T-C	Solid Bar 1" RF 150 ANSI Flanged in 316 SS with a 1" NPT instrument connection, Ø6.6mm
	bore and 4" insertion length complete with thermometer, Thermowell coated